

2020_JBC_ALL JAPAN



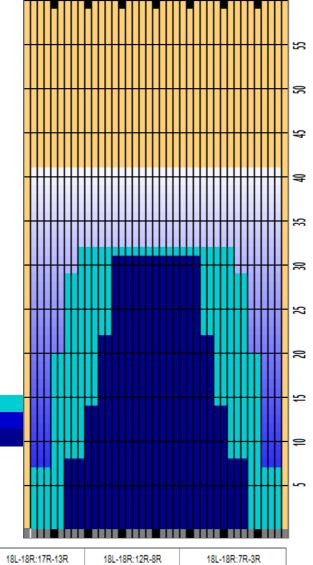
| Oil Pattern Distance | 41 | Reverse Brush Drop | 41 | Oil Per Board | 50 ul |
|----------------------|---------|--------------------|------|--------------------|---------|
| Forward Oil Total | 22.2 mL | Reverse Oil Total | 9 mL | Volume Oil Total | 31.2 mL |
| Tank Configuration | B-A | Tank A Conditioner | ICE | Tank B Conditioner | FIRE |

| | START | STOP | LOAD5 | SPEED | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 2 | 10 | 74 | 0.0 | 1.4 | 1.4 | 3700 |
| 2 | 2L | 2R | 3 | 14 | 111 | 1.4 | 7.3 | 5.9 | 5550 |
| 3 | 5L | 5R | 5 | 18 | 155 | 7.3 | 20.0 | 12.7 | 7750 |
| 4 | 7L | 7R | 3 | 22 | 81 | 20.0 | 29.3 | 9.3 | 4050 |
| 5 | 9L | 9R | 1 | 26 | 23 | 29.3 | 32.9 | 3.6 | 1150 |
| 6 | 2L | 2R | 0 | 30 | 0 | 32.9 | 41.0 | 8.1 | 0 |
| | | | | | | | | | |

| | START | STOP | LOADS | SPEED | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 0 | 30 | 0 | 41.0 | 34.0 | -7.0 | 0 |
| 2 | 2L | 2R | 0 | 26 | 0 | 34.0 | 31.0 | -3.0 | 0 |
| 3 | 14L | 14R | 3 | 22 | 39 | 31.0 | 21.7 | -9.3 | 1950 |
| 4 | 12L | 12R | 3 | 18 | 51 | 21.7 | 14.1 | -7.6 | 2550 |
| 5 | 10L | 10R | 3 | 14 | 63 | 14.1 | 8.2 | -5.9 | 3150 |
| 6 | 7L | 7R | 1 | 10 | 27 | 8.2 | 6.8 | -1.4 | 1350 |
| 7 | 2L | 2R | 0 | 10 | 0 | 6.8 | 0.0 | -6.8 | 0 |

Cleaner Ratio Main Mix NA Cleaner Ratio Back End Mix NA Cleaner Ratio Back End Distance NA Buffer RPM: $4 = 720 \mid 3 = 500 \mid 2 = 200 \mid 1 = 50$

Forward Reverse Combined



| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | MIddle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 2.73 | 1.4 | 1.03 | 1.03 | 1.4 | 2.73 |
| (| | | | | | 1 |

