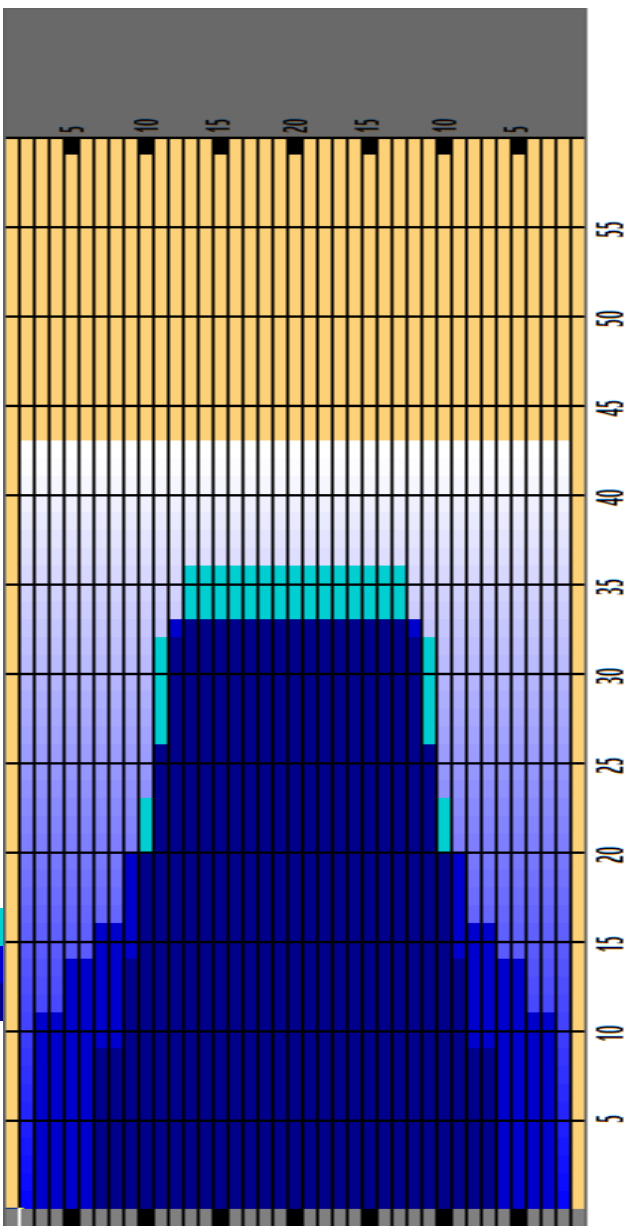
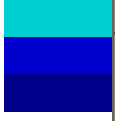


| | | | | | |
|----------------------|-------|--------------------|----------|--------------------|----------|
| Oil Pattern Distance | 43 | Reverse Brush Drop | 33 | Oil Per Board | 50 ul |
| Forward Oil Total | 16 mL | Reverse Oil Total | 11.15 mL | Volume Oil Total | 27.15 mL |
| Tank Configuration | N/A | Tank A Conditioner | curve | Tank B Conditioner | curve |

| | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|------|-------|
| 1 | 5L | 5R | 1 | 14 | A | 31 | 0.0 | 0.0 | 0.0 | 1550 |
| 2 | 7L | 7R | 2 | 14 | A | 54 | 0.0 | 3.9 | 3.9 | 2700 |
| 3 | 7L | 7R | 2 | 18 | A | 54 | 3.9 | 9.0 | 5.1 | 2700 |
| 4 | 9L | 9R | 2 | 18 | A | 46 | 9.0 | 14.1 | 5.1 | 2300 |
| 5 | 10L | 10R | 3 | 22 | A | 63 | 14.1 | 23.4 | 9.3 | 3150 |
| 6 | 11L | 11R | 3 | 22 | A | 57 | 23.4 | 32.7 | 9.3 | 2850 |
| 7 | 13L | 13R | 1 | 26 | A | 15 | 32.7 | 36.3 | 3.6 | 750 |
| 8 | 2L | 2R | 0 | 30 | A | 0 | 36.3 | 43.0 | 6.7 | 0 |

| | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|-------|-------|
| 1 | 2L | 2R | 0 | 30 | B | 0 | 43.0 | 33.0 | -10.0 | 0 |
| 2 | 12L | 12R | 2 | 26 | B | 34 | 33.0 | 25.7 | -7.3 | 1700 |
| 3 | 11L | 11R | 2 | 22 | B | 38 | 25.7 | 19.5 | -6.2 | 1900 |
| 4 | 9L | 9R | 1 | 22 | B | 23 | 19.5 | 16.4 | -3.1 | 1150 |
| 5 | 7L | 7R | 1 | 18 | B | 27 | 16.4 | 13.9 | -2.5 | 1350 |
| 6 | 5L | 5R | 1 | 18 | B | 31 | 13.9 | 11.4 | -2.5 | 1550 |
| 7 | 3L | 3R | 2 | 14 | B | 70 | 11.4 | 7.5 | -3.9 | 3500 |
| 8 | 2L | 2R | 0 | 10 | B | 0 | 7.5 | 0.0 | -7.5 | 0 |

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 5.48 | 1.47 | 1 | 1 | 1.47 | 5.48 |

