

## WB London (44')\_18



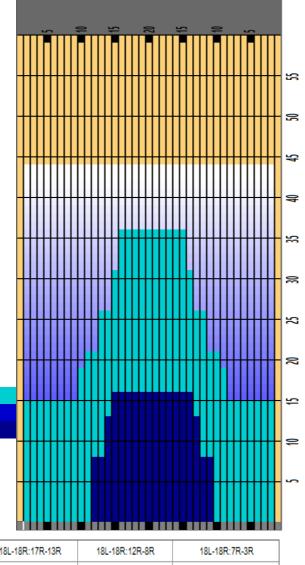
| Oil Pattern Distance | 44       | Reverse Brush Drop | 34     | Oil Per Board      | Multi ul |
|----------------------|----------|--------------------|--------|--------------------|----------|
| Forward Oil Total    | 23.65 mL | Reverse Oil Total  | 2.9 mL | Volume Oil Total   | 26.55 mL |
| Tank Configuration   | ALT      | Tank A Conditioner | KEGEL  | Tank B Conditioner | KEGEL    |

| 2 10L 9R 2 50 14 3 44 15.8 19.7 3.9 2200<br>3 11L 10R 1 50 14 3 20 19.7 21.6 1.9 1000<br>4 13L 12R 2 50 18 3 32 21.6 26.7 5.1 1600<br>5 15L 14R 2 50 18 3 24 26.7 31.8 5.1 1200<br>5 16L 15R 2 50 18 3 20 31.8 36.9 5.1 1000<br>7 2L 2R 0 50 22 3 0 36.9 40.0 3.1 |   | START | STOP | LOAD5 | MICS | SPEED | BUFFER | CROSSED | START | END  | FEET | T.OIL |
|---|---|-------|------|-------|------|-------|--------|---------|-------|------|------|-------|
| 3 11L 10R 1 50 14 3 20 19.7 21.6 1.9 1000<br>4 13L 12R 2 50 18 3 32 21.6 26.7 5.1 1600<br>5 15L 14R 2 50 18 3 24 26.7 31.8 5.1 1200<br>5 16L 15R 2 50 18 3 20 31.8 36.9 5.1 1000<br>7 2L 2R 0 50 22 3 0 36.9 40.0 3.1   | 1 | 2L    | 2R   | 9     | 50   | 14    | 3      | 333     | 0.0   | 15.8 | 15.8 | 16650 |
| 4 13L 12R     2 50 18     3 32 21.6 26.7 5.1 1600       5 15L 14R     2 50 18     3 24 26.7 31.8 5.1 1200       5 16L 15R     2 50 18     3 20 31.8 36.9 5.1 1000       7 2L 2R     0 50 22     3 0 36.9 40.0 3.1 0   | 2 | 10L   | 9R   | 2     | 50   | 14    | 3      | 44      | 15.8  | 19.7 | 3.9  | 2200  |
| 5 15L 14R 2 50 18 3 24 26.7 31.8 5.1 1200<br>5 16L 15R 2 50 18 3 20 31.8 36.9 5.1 1000<br>7 2L 2R 0 50 22 3 0 36.9 40.0 3.1 0   | 3 | 11L   | 10R  | 1     | 50   | 14    | 3      | 20      | 19.7  | 21.6 | 1.9  | 1000  |
| 5 16L 15R 2 50 18 3 20 31.8 36.9 5.1 1000<br>7 2L 2R 0 50 22 3 0 36.9 40.0 3.1  | 4 | 13L   | 12R  | 2     | 50   | 18    | 3      | 32      | 21.6  | 26.7 | 5.1  | 1600  |
| 7 2L 2R 0 50 22 3 0 36.9 40.0 3.1 0   | 5 | 15L   | 14R  | 2     | 50   | 18    | 3      | 24      | 26.7  | 31.8 | 5.1  | 1200  |
|   | 6 | 16L   | 15R  | 2     | 50   | 18    | 3      | 20      | 31.8  | 36.9 | 5.1  | 1000  |
|   | 7 | 2L    | 2R   | 0     | 50   | 22    | 3      | 0       | 36.9  | 40.0 | 3.1  | 0     |
| 3 2L 2R 0 50 26 3 0 40.0 44.0 4.0 (   | 8 | 2L    | 2R   | 0     | 50   | 26    | 3      | 0       | 40.0  | 44.0 | 4.0  | 0     |
|   |   |       |      |       |      |       |        |         |       |      |      |       |
|   |   |       |      |       |      |       |        |         |       |      |      |       |
|   |   |       |      |       |      |       |        |         |       |      |      |       |
|   |   |       |      |       |      |       |        |         |       |      |      |       |

|   | START | STOP | LOADS | MICS | SPEED | BUFFER | CROSSED | START | END  | FEET  | T.OIL |
|---|-------|------|-------|------|-------|--------|---------|-------|------|-------|-------|
| 1 | 2L    | 2R   | 0     | 50   | 30    | 3      | 0       | 44.0  | 16.0 | -28.0 | 0     |
| 2 | 15L   | 14R  | 1     | 50   | 22    | 3      | 12      | 16.0  | 12.9 | -3.1  | 600   |
| 3 | 14L   | 13R  | 2     | 50   | 18    | 3      | 28      | 12.9  | 7.8  | -5.1  | 1400  |
| 4 | 12L   | 11R  | 1     | 50   | 14    | 3      | 18      | 7.8   | 5.9  | -1.9  | 900   |
| 5 | 2L    | 2R   | 0     | 50   | 10    | 3      | 0       | 5.9   | 0.0  | -5.9  | 0     |

Cleaner Ratio Main Mix 5:1
Cleaner Ratio Back End Mix 5:1
Cleaner Ratio Back End Distance 59
Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Forward Reverse Combined



| Item             | 3L-7L:18L-18R        | 8L-12L:18L-18R      | 13L-17L:18L-18R     | 18L-18R:17R-13R      | 18L-18R:12R-8R      | 18L-18R:7R-3R        |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description      | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Mlddle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 2.44                 | 2.04                | 1.15                | 1.07                 | 1.83                | 2.44                 |

