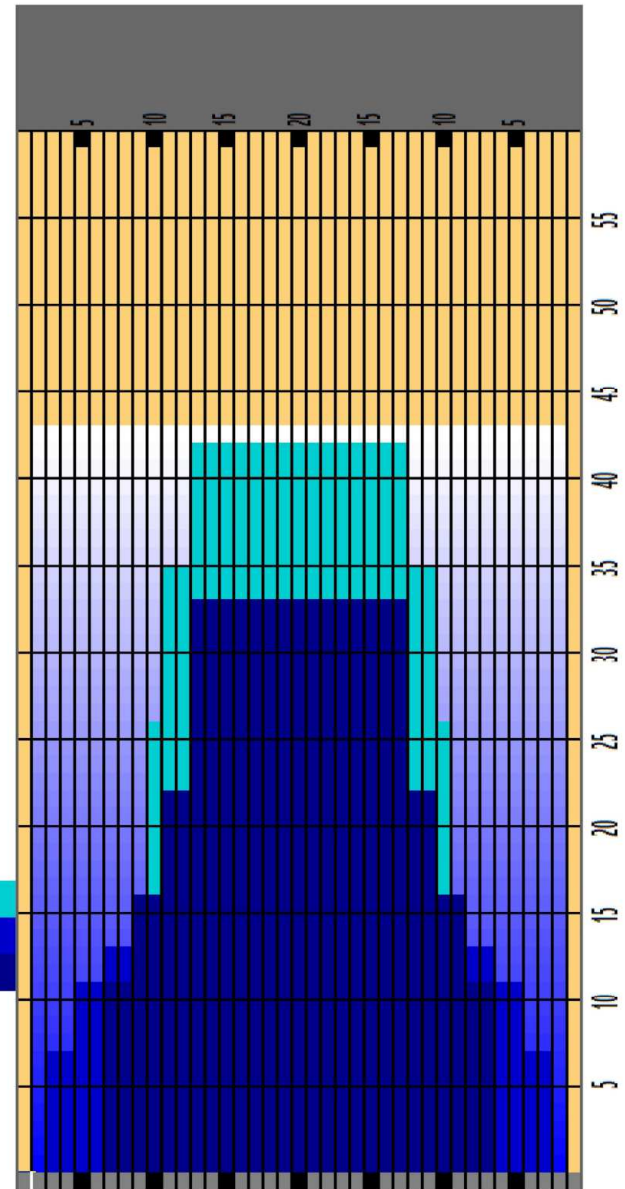


Oil Pattern Distance	43	Reverse Brush Drop	33	Oil Per Board	45 ul
Forward Oil Total	17.235 mL	Reverse Oil Total	11.925 mL	Volume Oil Total	29.16 mL
Tank Configuration	N/A	Tank A Conditioner	PLODGY	Tank B Conditioner	PLODGY

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	5L	5R	1	14	A	31	0.0	0.0	0.0	1395
2	7L	7R	3	14	A	81	0.0	5.9	5.9	3645
3	7L	7R	2	18	A	54	5.9	11.0	5.1	2430
4	9L	9R	2	18	A	46	11.0	16.1	5.1	2070
5	10L	10R	4	18	A	84	16.1	26.3	10.2	3780
6	11L	11R	3	22	A	57	26.3	35.6	9.3	2565
7	13L	13R	2	26	A	30	35.6	42.9	7.3	1350
8	2L	2R	0	30	A	0	42.9	43.0	0.1	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	43.0	33.0	-10.0	0
2	13L	13R	3	26	B	45	33.0	22.0	-11.0	2025
3	11L	11R	2	22	B	38	22.0	15.8	-6.2	1710
4	9L	9R	1	18	B	23	15.8	13.3	-2.5	1035
5	7L	7R	1	18	B	27	13.3	10.8	-2.5	1215
6	5L	5R	2	14	B	62	10.8	6.9	-3.9	2790
7	3L	3R	2	14	B	70	6.9	3.0	-3.9	3150
8	2L	2R	0	10	B	0	3.0	0.0	-3.0	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	5.6	1.57	1	1	1.57	5.6

