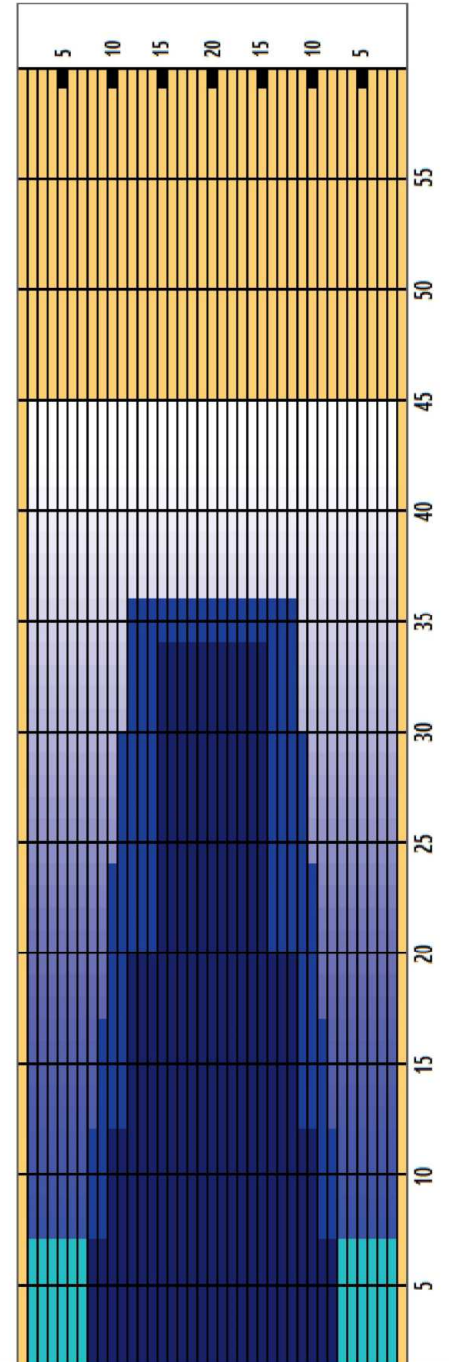


Oil Pattern Distance	45	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	21.45 mL	Reverse Oil Total	9.25 mL	Volume Oil Total	30.7 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	6	10	3	A	222	0.0	7.0	7.0	11100
2	10L	10R	4	10	3	A	84	7.0	12.6	5.6	4200
3	12L	12R	4	14	3	A	68	12.6	20.5	7.9	3400
4	15L	15R	3	18	3	A	33	20.5	28.1	7.6	1650
5	15L	15R	2	22	3	A	22	28.1	34.3	6.2	1100
6	2L	2R	0	22	3	A	0	34.3	45.0	10.7	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	3	A	0	45.0	36.0	-9.0	0
2	12L	12R	2	22	3	A	34	36.0	29.8	-6.2	1700
3	11L	11R	2	22	3	A	38	29.8	23.6	-6.2	1900
4	10L	10R	2	22	3	A	42	23.6	17.4	-6.2	2100
5	9L	9R	2	18	3	A	46	17.4	12.3	-5.1	2300
6	8L	8R	1	14	3	A	25	12.3	10.4	-1.9	1250
7	2L	2R	0	10	3	A	0	10.4	0.0	-10.4	0



Cleaner Ratio Main Mix NA Forward

Cleaner Ratio Back End Mix NA Reverse

Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.67	1.97	1.08	1.08	1.97	4.67

