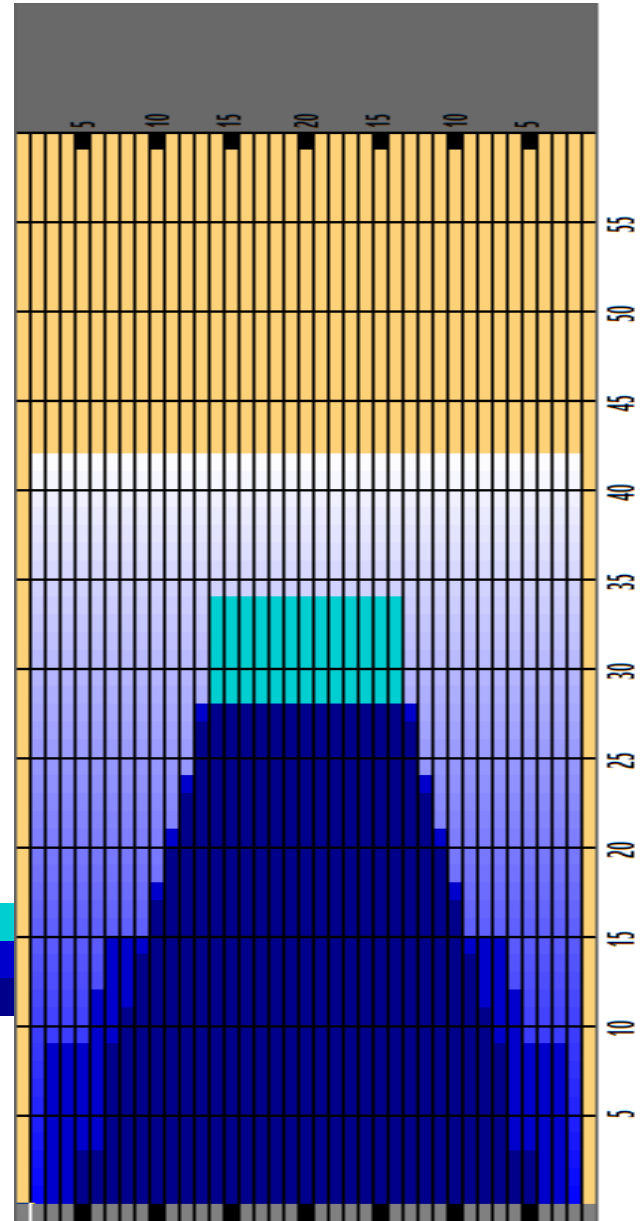


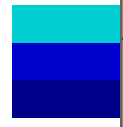
Oil Pattern Distance	42	Reverse Brush Drop	40	Oil Per Board	Multi ul
Forward Oil Total	14.75 mL	Reverse Oil Total	9.9 mL	Volume Oil Total	24.65 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	4L	4R	1	50	10	A	33	0.0	0.0	0.0	1650
2	5L	5R	2	50	14	A	62	0.0	3.9	3.9	3100
3	7L	7R	2	50	18	A	54	3.9	9.0	5.1	2700
4	8L	8R	1	50	18	A	25	9.0	11.5	2.5	1250
5	9L	9R	1	50	18	A	23	11.5	14.0	2.5	1150
6	10L	10R	1	50	22	A	21	14.0	17.1	3.1	1050
7	11L	11R	1	50	22	A	19	17.1	20.2	3.1	950
8	12L	12R	1	50	26	A	17	20.2	23.8	3.6	850
9	13L	13R	1	50	26	A	15	23.8	27.4	3.6	750
10	14L	14R	2	50	26	A	26	27.4	34.7	7.3	1300
11	2L	2R	0	50	30	A	0	34.7	42.0	7.3	0

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	B	0	42.0	28.0	-14.0	0
2	13L	13R	1	50	26	B	15	28.0	24.4	-3.6	750
3	12L	12R	1	50	26	B	17	24.4	20.8	-3.6	850
4	11L	11R	1	50	22	B	19	20.8	17.7	-3.1	950
5	10L	10R	1	50	22	B	21	17.7	14.6	-3.1	1050
6	7L	7R	1	50	22	B	27	14.6	11.5	-3.1	1350
7	6L	6R	1	50	18	B	29	11.5	9.0	-2.5	1450
8	3L	3R	2	50	14	B	70	9.0	5.1	-3.9	3500
9	3L	3R	0	50	10	B	0	5.1	0.0	-5.1	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	4.2	1.59	1.02	1.02	1.59	4.2

