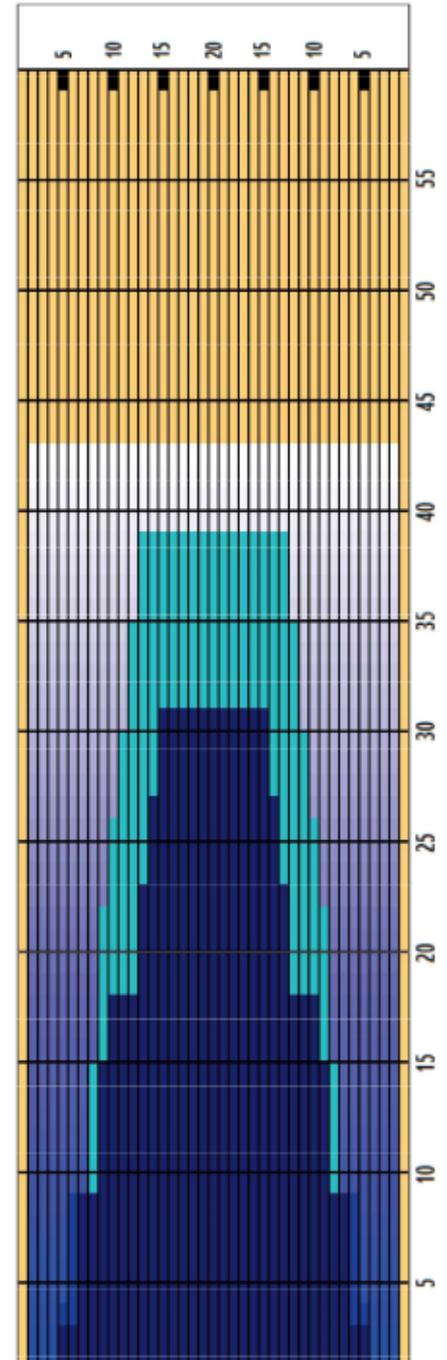


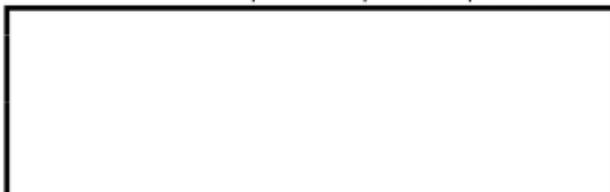
Oil Pattern Distance	43	Reverse Brush Drop	43	Oil Per Board	50 ul
Forward Oil Total	16.05 mL	Reverse Oil Total	9.75 mL	Volume Oil Total	25.8 mL
Tank Configuration	B-A	Tank A Conditioner	ICE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	10	37	0.0	0.0	0.0	1850
2	5L	5R	2	14	62	0.0	3.9	3.9	3100
3	7L	7R	2	18	54	3.9	9.0	5.1	2700
4	8L	8R	2	22	50	9.0	15.2	6.2	2500
5	9L	9R	2	26	46	15.2	22.5	7.3	2300
6	10L	10R	1	30	21	22.5	26.7	4.2	1050
7	11L	11R	1	30	19	26.7	30.9	4.2	950
8	12L	12R	1	30	17	30.9	35.1	4.2	850
9	13L	13R	1	30	15	35.1	39.3	4.2	750
10	2L	2R	0	30	0	39.3	43.0	3.7	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	43.0	31.0	-12.0	0
2	15L	15R	1	30	11	31.0	26.8	-4.2	550
3	14L	14R	1	30	13	26.8	22.6	-4.2	650
4	13L	13R	1	30	15	22.6	18.4	-4.2	750
5	10L	10R	1	26	21	18.4	14.8	-3.6	1050
6	9L	9R	2	22	46	14.8	8.6	-6.2	2300
7	6L	6R	2	18	58	8.6	3.5	-5.1	2900
8	5L	5R	1	14	31	3.5	1.6	-1.9	1550
9	2L	2R	0	10	0	1.6	0.0	-1.6	0



Cleaner Ratio Main Mix                    NA      Forward  
 Cleaner Ratio Back End Mix            NA      Reverse  
 Cleaner Ratio Back End Distance      NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.5	1.47	1.03	1.03	1.47	5.5

