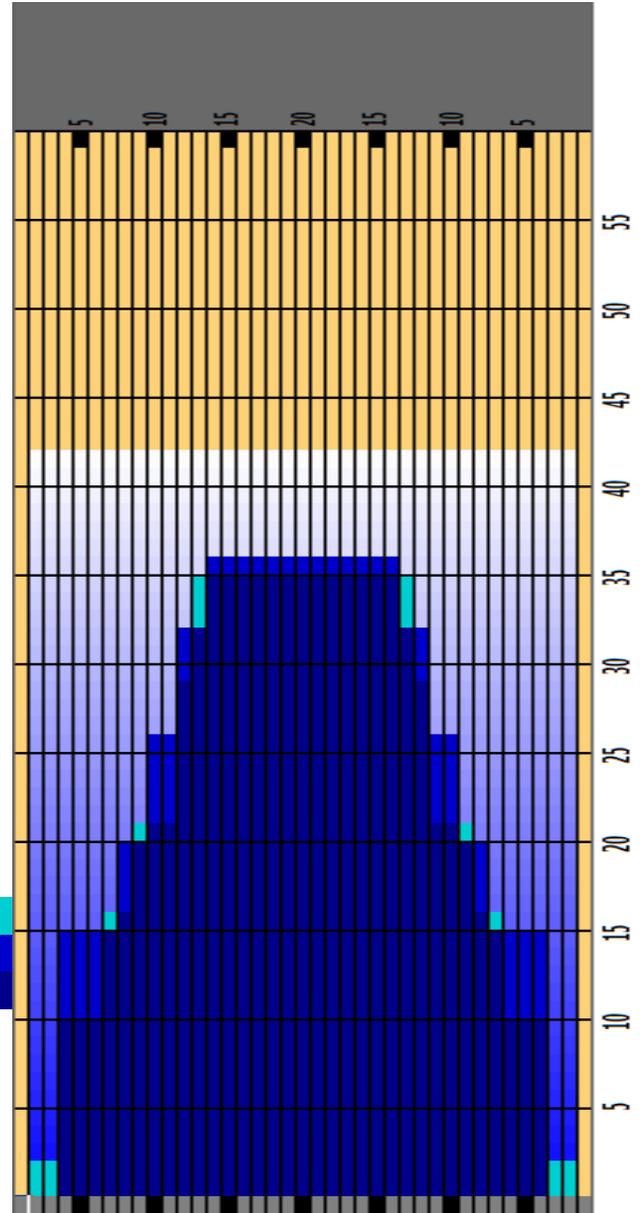


Oil Pattern Distance	42	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	22.55 mL	Reverse Oil Total	10.25 mL	Volume Oil Total	32.8 mL
Tank Configuration	N/A	Tank A Conditioner	CURRENT	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	10	A	111	0.0	2.8	2.8	5550
2	4L	4R	4	14	A	132	2.8	10.7	7.9	6600
3	7L	7R	3	14	A	81	10.7	16.6	5.9	4050
4	9L	9R	2	18	A	46	16.6	21.7	5.1	2300
5	12L	12R	3	18	A	51	21.7	29.3	7.6	2550
6	13L	13R	2	22	A	30	29.3	35.5	6.2	1500
7	2L	2R	0	26	A	0	35.5	42.0	6.5	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	A	0	42.0	36.0	-6.0	0
2	14L	14R	1	26	A	13	36.0	32.4	-3.6	650
3	12L	12R	2	22	A	34	32.4	26.2	-6.2	1700
4	10L	10R	2	22	A	42	26.2	20.0	-6.2	2100
5	8L	8R	2	18	A	50	20.0	14.9	-5.1	2500
6	4L	4R	2	14	A	66	14.9	11.0	-3.9	3300
7	2L	2R	0	14	A	0	11.0	0.0	-11.0	0



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance        NA            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.1	1.46	1.01	1.01	1.46	3.1

