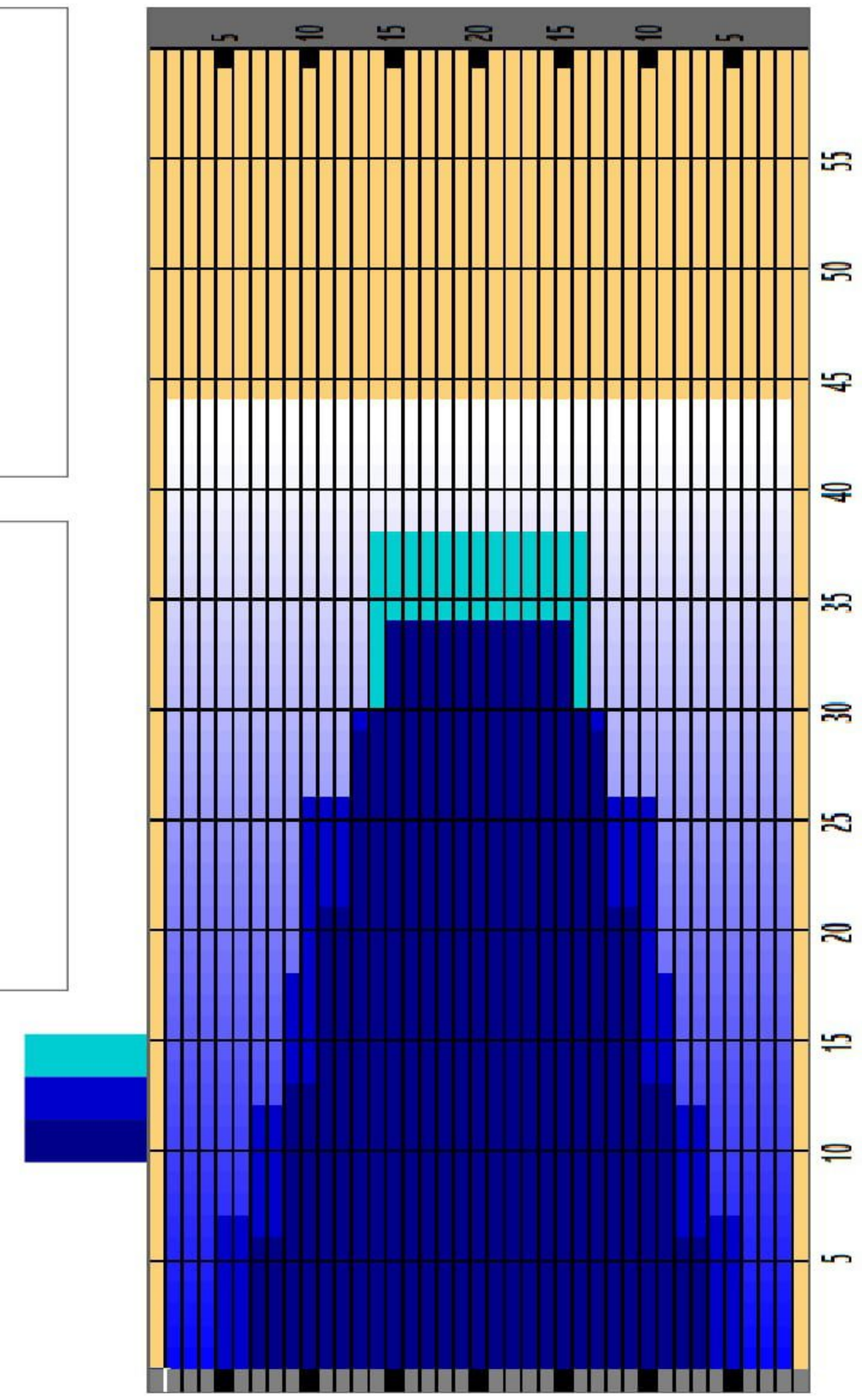
FLEX

KEGEL

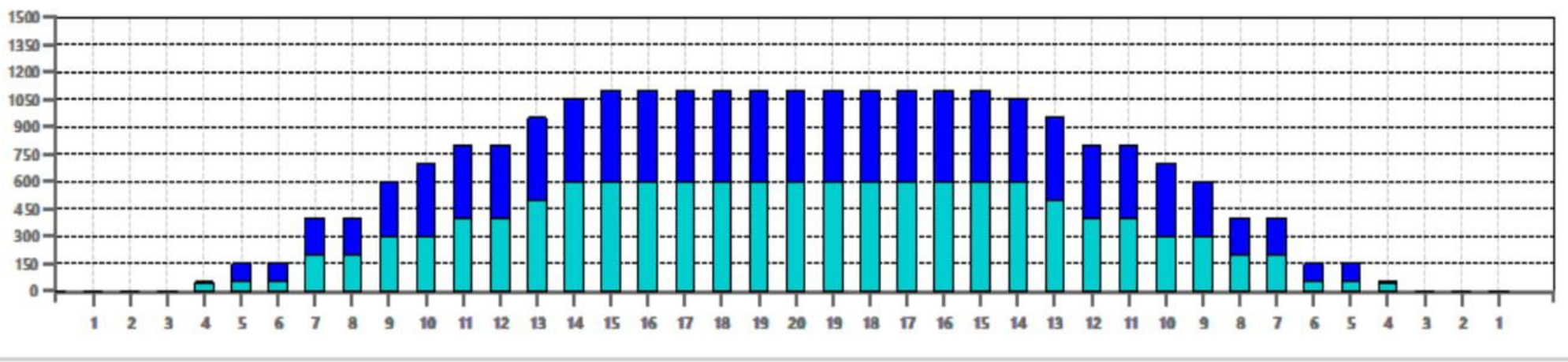
Oil Pattern Distance	44	Reverse Brush Drop	44	Oil Per Board	50 ul
Forward Oil Total	12.7 mL	Reverse Oil Total	11.5 mL	Volume Oil Total	24.2 mL
Tank Configuration	B–A	Tank A Conditioner	ICE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	4L	4R	1	10	33	0.0	0.0	0.0	1650
2	7L	7R	2	14	54	0.0	3.9	3.9	2700
3	7L	7R	1	18	27	3.9	6.4	2.5	1350
4	9L	9R	1	22	23	6.4	9.5	3.1	1150
5	9L	9R	1	26	23	9.5	13.1	3.6	1150
6	11L	11R	1	30	19	13.1	17.3	4.2	950
7	11L	11R	1	30	19	17.3	21.5	4.2	950
8	13L	13R	1	30	15	21.5	25.7	4.2	750
9	13L	13R	1	30	15	25.7	29.9	4.2	750
10	14L	14R	1	30	13	29.9	34.1	4.2	650
11	14L	14R	1	30	13	34.1	38.3	4.2	650
12	2L	2R	0	30	0	38.3	44.0	5.7	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	44.0	34.0	-10.0	0
2	15L	15R	1	30	11	34.0	29.8	-4.2	550
3	13L	13R	1	30	15	29.8	25.6	-4.2	750
4	10L	10R	2	26	42	25.6	18.3	-7.3	2100
5	9L	9R	2	22	46	18.3	12.1	-6.2	2300
6	7L	7R	2	18	54	12.1	7.0	-5.1	2700
7	5L	5R	2	14	62	7.0	3.1	-3.9	3100
8	2L	2R	0	10	0	3.1	0.0	-3.1	0



Cleaner Ratio Main Mix	NA	Forward
Cleaner Ratio Back End Mix	NA	Reverse
Cleaner Ratio Back End Distance	NA	Combined

Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200| 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	7.33	1.67	1.04	1.04	1.67	7.33