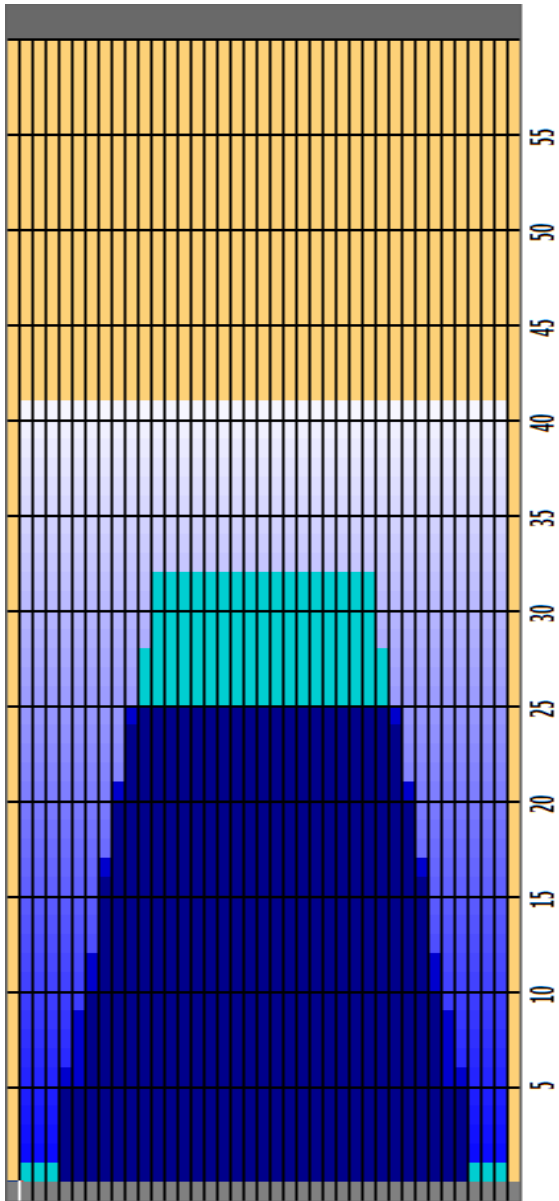


Oil Pattern Distance	41	Reverse Brush Drop	41	Oil Per Board	50 ul
Forward Oil Total	16 mL	Reverse Oil Total	7.8 mL	Volume Oil Total	23.8 mL
Tank Configuration	B-A	Tank A Conditioner	ICE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	10	74	0.0	1.4	1.4	3700
2	5L	5R	2	14	62	1.4	5.3	3.9	3100
3	7L	7R	2	18	54	5.3	10.4	5.1	2700
4	8L	8R	2	22	50	10.4	16.6	6.2	2500
5	9L	9R	1	26	23	16.6	20.2	3.6	1150
6	10L	10R	1	30	21	20.2	24.4	4.2	1050
7	11L	11R	1	30	19	24.4	28.6	4.2	950
8	12L	12R	1	30	17	28.6	32.8	4.2	850
9	2L	2R	0	30	0	32.8	41.0	8.2	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	41.0	25.0	-16.0	0
2	10L	10R	1	30	21	25.0	20.8	-4.2	1050
3	9L	9R	1	30	23	20.8	16.6	-4.2	1150
4	8L	8R	1	30	25	16.6	12.4	-4.2	1250
5	7L	7R	1	26	27	12.4	8.8	-3.6	1350
6	6L	6R	1	22	29	8.8	5.7	-3.1	1450
7	5L	5R	1	18	31	5.7	3.2	-2.5	1550
8	2L	2R	0	14	0	3.2	0.0	-3.2	0



Cleaner Ratio Main Mix                    40:1  
 Cleaner Ratio Back End Mix                40:1  
 Cleaner Ratio Back End Distance         59

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.75	1.17	1	1	1.17	3.75

